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# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s):

Wang, Shih-Yuan; Chen, Yong

Assignee:

LumiLeds Lighting, U.S., LLC

Title:

Growing a Low Defect Gallium Nitride Based Semiconductor (as

amended)

Continuation of

Parent Application

Serial No.:

09/263,654

Filing Date:

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Q. Leung

Group Art Unit:

2881

Docket No.:

M-10937-1C US

San Jose, California October 26, 2001

COMMISSIONER FOR PATENTS Washington, D. C. 20231

# PRELIMINARY AMENDMENT

Dear Sir:

Prior to examining this patent application, please enter the following. The amendments are identified in the appendices.

### **AMENDMENTS**

#### IN THE TITLE

Please amend the title to read as follows:

-- Growing a Low Defect Gallium Nitride Based Semiconductor--

## IN THE SPECIFICATION

Please insert the following heading and paragraph on page 1 before line 3:

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# **CROSS REFERENCE TO RELATED APPLICATIONS**

This application is a continuation of Patent Application No. 09/263,654, filed March 5, 1999, entitled "Buried Heterostructure For Lasers And Light Emitting Diodes," having Shih-Yuan Wang and Yong Chen as inventors. This application is assigned to LumiLeds Lighting, U.S., LLC, the assignee of the present invention, and is hereby incorporated by reference in its entirety and for all purposes.

Please amend the paragraph beginning on page 2, line 17, to read as follows:

A gallium nitride based semiconductor material, and method for its production, that has fewer defects than an underlying gallium nitride based semiconductor material is disclosed. This invention includes the steps of forming a first gallium nitride based semiconductor layer overlying a substrate of a dissimilar material, the first gallium nitride based semiconductor layer having defects due to a lattice mis-match between the substrate and the first gallium nitride based semiconductor layer, forming a trench in the first gallium nitride based semiconductor layer, the trench having a bottom surface and side walls, depositing a first material on a surface of the first gallium nitride based semiconductor layer to prevent a second gallium nitride based semiconductor layer from nucleating on the surface of the first gallium nitride based semiconductor layer, and growing the second gallium nitride based semiconductor layer, of a material different from the first gallium nitride based semiconductor layer, extending from at least one of the side walls, a bottom surface of the trench being of a material such that the second gallium nitride based semiconductor layer will not nucleate thereon, the second gallium nitride based semiconductor layer having fewer defects than the first gallium nitride based semiconductor layer.

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Please amend the paragraph beginning on page 4, line 13, to read as follows:

The manner in which the present invention gains its advantages can be more easily understood with reference to Figures 3-6, which are cross-sectional views through a GaN-based laser 200 according to the present invention at various stages in the fabrication process. Refer first to Figure 3. Laser 200 is fabricated on a sapphire substrate 210 on which a buffer layer 212 of AlN and a base layer 213 of GaN have been epitaxially grown. A layer of AlGaN is grown on top of layer 213 as shown at 214 and a trench 216 is etched in layer 214. The etching of trench 216 is the only precision masking step in the fabrication process.

Trench 216 defines the location of the laser on the substrate.

# IN THE CLAIMS

Please cancel claims 1-12 without prejudice or disclaimer of the subject matter recited therein. Please add claims 13-33.

13. (New) A method for growing a gallium nitride based semiconductor material overlying a substrate of a dissimilar material, comprising:

forming a first gallium nitride based semiconductor layer overlying said substrate, said first gallium nitride based semiconductor layer having defects due to a lattice mis-match between said substrate and said first gallium nitride based semiconductor layer;

forming a trench in said first gallium nitride based semiconductor layer, said trench having a bottom surface and side walls;

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depositing a first material on a surface of said first gallium nitride based semiconductor layer to prevent a second gallium nitride based semiconductor layer from nucleating on said surface of said first gallium nitride based semiconductor layer; and

growing said second gallium nitride based semiconductor layer, of a material different from said first gallium nitride based semiconductor layer, extending from at least one of said side walls, a bottom surface of said trench being of a material such that said second gallium nitride based semiconductor layer will not nucleate thereon, said second gallium nitride based semiconductor layer having fewer defects than said first gallium nitride based semiconductor layer.

- 14. (New) The method of claim 13 wherein at least one additional layer is formed between said first gallium nitride based semiconductor layer and said substrate.
- 15. (New) The method of claim 13 further comprising depositing a second material to prevent said second gallium nitride based semiconductor layer from growing on said bottom surface of said trench.
- 16. (New) The method of claim 15 wherein said second material is an electrical conductor.
- 17. (New) The method of claim 16 wherein said second material is titanium nitride.

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18. (New) The method of claim 13 further comprising depositing material to prevent gallium nitride from growing on one of said side walls of said trench.

19. (New) The method of claim 13 wherein said forming a trench is conducted before said depositing.

20. (New) The method of claim 13 wherein said trench extends all the way through said first gallium nitride based semiconductor layer.

21. (New) The method of claim 13 wherein said first gallium nitride based semiconductor layer is aluminum gallium nitride and said second gallium nitride based semiconductor layer is gallium nitride.

22. (New) The method of claim 13 wherein said first material is silicon dioxide.

23. (New) The method of claim 13 wherein said first material is deposited on a top surface of said first gallium nitride based semiconductor layer.

24. (New) The method of claim 13 further comprising depositing additional layers overlying said second gallium nitride based semiconductor material, wherein at least one of said additional layers is a first cladding layer.

25. (New) The method of claim 24 wherein at least one of said additional layers is an active layer overlying said cladding layer.

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26. (New) The method of claim 25 wherein at least one of said additional layers is a second cladding layer overlying said active layer.

27. (New) The method of claim 13 further comprising depositing additional layers overlying said second gallium nitride based semiconductor material, wherein at least one of said additional layers is an active layer for emitting light.

28. (New) The method of claim 13 wherein said first material overlaps at least a portion of at least one of said side walls.

29. (New) A gallium nitride based semiconductor material overlying a substrate of a dissimilar material grown by a method comprising:

forming a first gallium nitride based semiconductor layer overlying said substrate, said first gallium nitride based semiconductor layer having defects due to a lattice mis-match between said substrate and said first gallium nitride based semiconductor layer;

forming a trench in said first gallium nitride based semiconductor layer, said trench having a bottom surface and side walls;

depositing a first material on a surface of said first gallium nitride based semiconductor layer to prevent a second gallium nitride based semiconductor layer from nucleating on said surface of said first gallium nitride based semiconductor layer; and

growing said second gallium nitride based semiconductor layer, of a material different from said first gallium nitride based semiconductor layer, extending from at least one of said side walls, a bottom surface of said trench being of a material such 785148 v1

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that said second gallium nitride based semiconductor layer will not nucleate thereon, said second gallium nitride based semiconductor layer having fewer defects than said first gallium nitride based semiconductor layer.

- 30. (New) The gallium nitride based semiconductor material of claim 29 wherein said method of growing further comprises forming at least one additional layer between said first gallium nitride based semiconductor layer and said substrate.
- 31. (New) The gallium nitride based semiconductor material of claim 29 wherein said forming a trench is conducted before said depositing.
- 32. (New) The gallium nitride based semiconductor material of claim 29 wherein said trench extends all the way through said first gallium nitride based semiconductor layer.
- 33. (New) The gallium nitride based semiconductor material of claim 29 wherein said first material is deposited on a top surface of said first gallium nitride based semiconductor layer.

# **ABSTRACT**

Please amend the abstract to read as follows:

A low defect gallium nitride based semiconductor, and method for its production, is disclosed. A first gallium nitride based semiconductor layer overlying a substrate of a dissimilar material is grown. A trench is formed in the first gallium nitride based semiconductor layer. A material is deposited on a surface of the first gallium nitride based

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semiconductor layer to prevent a second gallium nitride based semiconductor layer, of a material different from the first gallium nitride based semiconductor layer, from nucleating thereon. The bottom surface of the trench is of a material such that the second gallium nitride based semiconductor layer will not nucleate thereon. The second gallium nitride based semiconductor material is grown, extending from at least one of the side walls of the trench, the second gallium nitride based semiconductor material having fewer defects than the first gallium nitride based semiconductor layer.

The amendments to the claims and specification are primarily supported by pages 4-6 of the specification describing Figures 3-5.

If the examiner's next action is other than the allowance of the pending claims, the Examiner is respectfully requested to call Applicants' attorney at 408-453-9200.

I hereby certify that this correspondence is being deposited with the United States Postal Service as First Class Mail in an envelope addressed to: Commissioner for Patents, Washington, D.C. 20231, on October 26, 2001.

Attorney for Applicant(s)

Date of Signature

Respectfully submitted,

Brian D. Ogonowsky
Attorney for Applicant(s)

Reg. No. 31,988

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[Buried Heterostructure for Lasers and Light Emitting Diodes]

Growing a Low Defect Gallium Nitride Based Semiconductor

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#### APPENDIX B

The specification is amended to include the following paragraph on page 1 before line 3:

This application is a continuation of Patent Application No. 09/263,654, filed March 5, 1999 and entitled "Buried Heterostructure For Lasers And Light Emitting Diodes," having Shih-Yuan Wang and Yong Chen as inventors. This application is assigned to LumiLeds Lighting, U.S., LLC, the assignee of the present invention, and is hereby incorporated by reference, in its entirety and for all purposes.

The paragraph beginning on page 2, line 17, is amended as follows:

[The present invention is a laser diode that is constructed in a trench in a manner such that the material in the trench acts as a waveguide. The laser diode includes a first contact layer constructed from a first semiconductor material of a first carrier type, the first semiconducting material having a first index of refraction. The first contact layer has a trench therein, the trench having a bottom surface and side walls. The trench has a layer of a second semiconducting material of the first carrier type on the bottom surface. The second semiconducting material has a second index of refraction, the second index of refraction being at least one percent greater than the first index of refraction. The laser also includes a first dielectric layer covering the first layer in those regions outside of the trench and a first cladding layer constructed from a third semiconducting material of the first carrier type. The first cladding layer overlies the dielectric layer. An active layer for generating light by a

layer constructed from a fourth semiconducting material of the opposite carrier type from the first carrier type overlies the active layer. A second contact layer of a fifth semiconducting material of the opposite carrier type from the first carrier type overlies the second cladding layer. First and second electrodes provide electrical connections to the first and second contact layers. In the preferred embodiment of the present invention, the bottom surface of the trench and one of the walls of the trench are covered with an electrically conducting coating material on which the second semiconducting material will not nucleate. This embodiment of the present invention is particularly well suited for constructing laser diodes based on group III-V material systems such as GaN.]

recombination of holes and electrons, overlies the first cladding layer. A second cladding

A gallium nitride based semiconductor material, and method for its production, that has fewer defects than an underlying gallium nitride based semiconductor material is disclosed. This invention includes the steps of forming a first gallium nitride based semiconductor layer overlying a substrate of a dissimilar material, the first gallium nitride based semiconductor layer having defects due to a lattice mis-match between the substrate and the first gallium nitride based semiconductor layer, forming a trench in the first gallium nitride based semiconductor layer, the trench having a bottom surface and side walls, depositing a first material on a surface of the first gallium nitride based semiconductor layer to prevent a second gallium nitride based semiconductor layer from nucleating on the surface of the first gallium nitride based semiconductor layer, and growing the second gallium nitride based semiconductor layer, of a material different from the first gallium nitride based semiconductor layer, extending from at least one of the side walls, a bottom surface of the trench being of a material such that the second gallium nitride based semiconductor layer will

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not nucleate thereon, the second gallium nitride based semiconductor layer having fewer defects than the first gallium nitride based semiconductor layer.

The paragraph beginning on page 4, line 13, is amended as follows:

The manner in which the present invention gains its advantages can be more easily understood with reference to Figures 3-6, which are cross-sectional views through a GaNbased laser 200 according to the present invention at various stages in the fabrication process. Refer first to Figure 3. Laser 200 is fabricated on a sapphire substrate 210 on which a buffer layer 212 of AlN and a base layer 213 of GaN have been epitaxially grown. A layer of AlGaN is grown on top of layer 213 as shown at 214 and a trench 216 is etched in layer 214. The etching of trench 216 is the only precision masking step in the fabrication process. Trench [214] 216 defines the location of the laser on the substrate.

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## APPENDIX C

The Abstract is amended as follows:

[A laser diode that is constructed in a trench in a manner such that the material in the trench acts as a waveguide. The laser diode includes a first contact layer constructed from a first semiconducting material of a first carrier type, the first semiconducting material having a first index of refraction. The first contact layer has a trench therein. The trench has a layer of a second semiconducting material of the first carrier type on the bottom surface. The index of refraction of the second semiconducting material is at least one percent greater than the index of refraction of the first semiconducting material. The laser also includes a first dielectric layer covering the first layer in those regions outside of the trench and a first cladding layer constructed from a third semiconducting material of the first carrier type. The first cladding layer overlies the dielectric layer. An active layer overlies the first cladding layer. A second cladding layer constructed from a fourth semiconducting material of the opposite carrier type from the first carrier type overlies the active layer. A second contact layer of a fifth semiconducting material of the opposite carrier type from the first carrier type overlies the second cladding layer. The invention is particularly well suited for constructing laser diodes based on group III-V material systems such as GaN.]

A low defect gallium nitride based semiconductor, and method for its production, is disclosed. A first gallium nitride based semiconductor layer overlying a substrate of a dissimilar material is grown. A trench is formed in the first gallium nitride based semiconductor layer. A material is deposited on a surface of the first gallium nitride based semiconductor layer to prevent a second gallium nitride based semiconductor layer, of a 785148 v1

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material different from the first gallium nitride based semiconductor layer, from nucleating thereon. The bottom surface of the trench is of a material such that the second gallium nitride based semiconductor layer will not nucleate thereon. The second gallium nitride based semiconductor material is grown, extending from at least one of the side walls of the trench, the second gallium nitride based semiconductor material having fewer defects than the first gallium nitride based semiconductor layer.

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